## **Aluminum Ground Mounting System**





#### **Technical Information**

Install Site	Open Terrain		
Tilt Angle	5°~60°		
Snow Load	1.5KN/m <sup>2</sup>		
Module Orientation	Landscape or Portrait		
Foundation Type	Concrete Base or Screw Pile		
Material	Anodized Aluminum 6005-T5 (AL6005-T5), Stainless Steel 304 (SUS 304)		
Design Standard	JIS C8955: 2011		
Warranty	12years quality guaranty		

#### Features

1. Products using aluminum alloy 6005-T5 (AL6005-T5) and stainless steel 304 (SUS 304), high strength, corrosion resistance is good

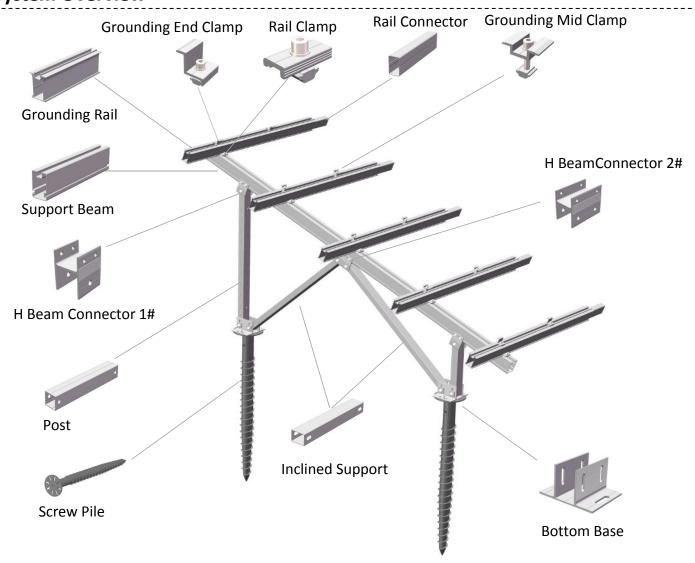
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- 2. Most of the components are pre-assembled before shipment, there is no need to drilling, cutting and other operations on site, simply adjust locking to complete the installation
- 3. Screw Pile and concrete foundations optional
- 4. Compatible with most modules and most wind loads
- 5. Smart design reduce the difficulty of the installation on the most condition.

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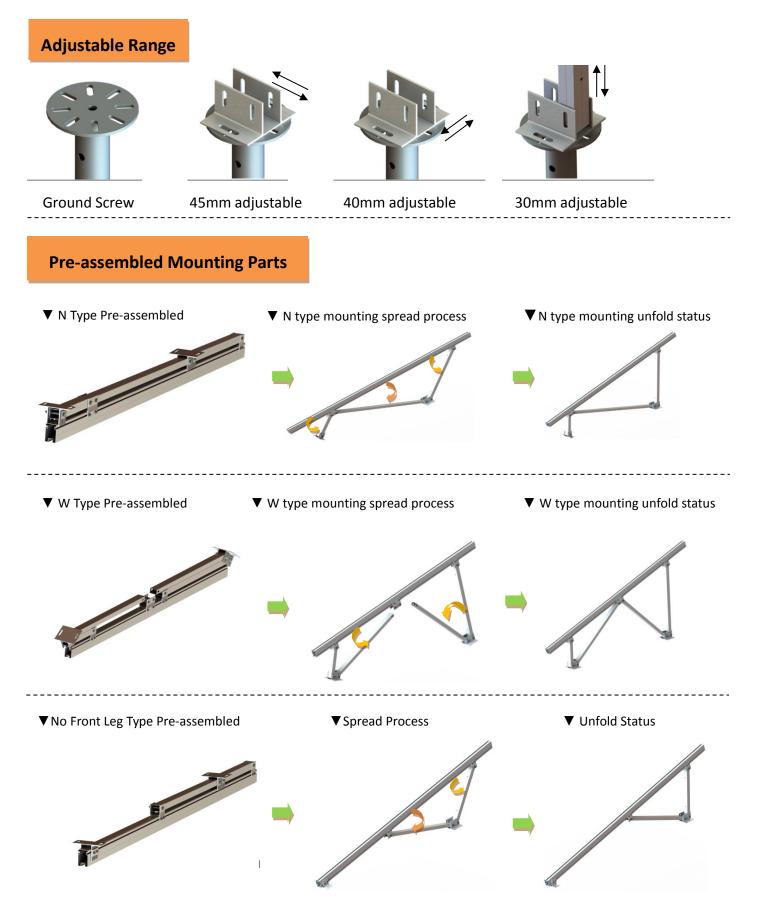
## System Overview

### **Pre-assembled Mounting Types**

	<b>No Front Leg Type</b> : Application for ground clearance is lower than 500mm.		<b>W Type:</b> Application for strong wind speed and snow load area.
4	<b>N Type:</b> Application for general conditions.	T	Several V Types: Application for many rows layout.

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### Connector

▼ Grounding Rail Connector: Use 8 pcs 6.3x25mm self-drilling screw to fix



▼ Main Beam Connector: Use 8pcs 6.3x25mm self-drilling screw to fix



#### **Back Structure Installation Guide**





### **Installation Guide**



① Screw Pile Installation



**③** Finish the pre-assembled installation



(5) Finish Grounding Rail and Back Structure installation



**(2)**Pre-assembled Mounting Parts Installation



(4) Grounding Rail and Back Structure installation



**(6)** Put the panel on that, use mid clamp and end clamp to fix them.